### Applicator Technology & Maintenance

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### **Applicator Technologies- 3 Basic Applicator Types:**

- Granular
- Conventional Liquid Application
- Low Volume/Concentrate Liquid

#### Granular

- Used for applying Granular Product
- Product is moved by a paddle wheel or auger
- Hoppers typically need refilling often (due to high capacity of harvest equipment)
- Product must have good flow characteristics to avoid plugging/bridging

### **Conventional - Liquid Application**

- Small version of a field sprayer
- "High Volume" pumps (typically diaphragm), filters, nozzles
- Typical application rate per ton 16-32 fl. oz/ton
  - -Maximum recommended concentration of 8 fl. oz/ton
  - -Minimum application rate of 16 fl. oz/ton **per nozzle** (minimize risk of nozzle plugging)



#### Low Volume/Concentrate Liquid

- Specific to application of concentrated water soluble inoculants
- Unique system components (most contain peristaltic pumps)
- Lower solution application per ton (0.33 – 1.28 fl. oz/ton) = LESS WATER; REFILL LESS
- Due to compact size some units optimize coolers as tanks
- Orifices/Nozzles is used require stringent maintenance



#### **Latest Technology:**

- Harvester Yield Monitoring Systems
- Digital Control Consoles for Application Systems
- Combined the Yield Monitor can "communicate" to control the Application system
  - -Adjusts the application rate to changes in field/harvest conditions
  - -Applies inoculant only when needed (puts unit in "hold" when forage is not present)
  - -Allows the operator to worry about one less thing

#### **Applicator Maintenance**

"Water is your friend;



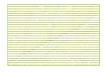
more is better"

#### Rinse & Clean System

- Pumps, filter(s), hoses, nozzles...don't forget the tank – Between Cuttings
- Inoculants produce acid:
  - \*Neutralize the acid with a baking soda/water mix run through system
- Remove filter(s): Clean & REINSTALL
- Thoroughly flush with clean H2O
- To winterize, drain H2O from system and pump RV Antifreeze



#### **Spring Start Up**



- Verify that the pump motor runs
- Inspect ALL gaskets in the system (filter, swivel connections, nozzles)

\*Pumps draw the easiest – air is lighter

than water

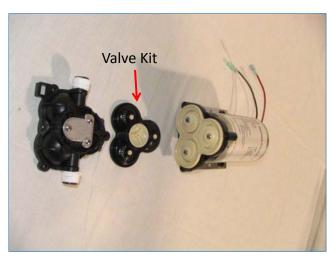
Clean filter screen(s)\*REINSTALL



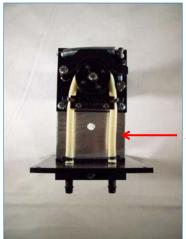


- Motor runs √
- Gaskets in place, no cracks or kinks √
- Hose Clamps and Fittings Tight ✓
- Valve Kit may need replacement –
   Conventional Liquid Applicator
- Pumping Tube may need replacement Low Volume Liquid Applicator

# Valve Kit Replacement - Conventional Liquid Applicator



## Pumping Tube Replacement – Low Volume Liquid Applicator



Pumping Tube

### **Thank You!**

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